

STATEMENT OF GOVERNMENT CONTRACT

[0001] This invention was made with Government support under Contract No. N00014-02-C-0473 awarded by the Office of Naval Research, Department of the Navy. The Government has certain rights in this invention.

IN THE CLAIMS

Please amend Claims 1, 9-11 and 18-20, and cancel Claim 7, as follows.

1. (currently amended) A method of dry plasma etching a semiconductor structure, having ~~at least one semiconductor material layer;~~ a plurality of separately distinct semiconductor material layers on a semiconductor wafer, comprising:
 sequentially providing a plurality of dry plasma reaction gas mixture
5 mixtures, each such mixture being chemically selected for, and having an etch rate corresponding to, each semiconductor ~~material layer;~~ material layer, the etch rate of
 each subsequent dry plasma reaction gas mixture being greater than the etch rate of
 each previous dry plasma reaction gas mixture;
 dividing the semiconductor structure into a masked portion and an unmasked
10 portion; and
 sequentially exposing the unmasked portion of the semiconductor structure to the dry plasma reaction gas ~~mixture~~ mixtures.
2. (original) A method, as recited in Claim 1, wherein the dry plasma reaction gas mixture comprises methane gas and hydrogen gas.
3. (original) A method, as recited in Claim 2, wherein the dry plasma reaction gas mixture comprises a gas volume ratio of one (1) part methane gas to four (4) parts hydrogen gas.
4. (original) A method, as recited in Claim 2, wherein the dry plasma reaction gas mixture further comprises chlorine.

5. (original) A method, as recited in Claim 4, wherein the dry plasma reaction gas mixture ratio comprises a combined methane gas and hydrogen gas mixture volume which is greater than that of the chlorine.
6. (original) A method, as recited in Claim 5, wherein the dry plasma reaction gas mixture comprises a gas volume ratio of one (1) part methane gas to four (4) parts hydrogen gas to three (3) parts chlorine.
7. (canceled) A method, as recited in Claim 1, wherein each at least one semiconductor material layer is distinct from one another.
8. (original) A method, as recited in Claim 1,
wherein the step of providing the dry plasma reaction gas mixture comprises:
providing a first dry plasma reaction gas mixture;
providing a second dry plasma reaction gas mixture; and
providing a third dry plasma reaction gas mixture, and
wherein the etch rate of each subsequent dry plasma reaction gas mixture is greater than the etch rate of each previous dry plasma reaction gas mixture mixture.
9. (currently amended) A method, as recited in Claim 1, wherein the step of sequentially exposing the unmasked portion of the semiconductor structure to the dry plasma reaction gas mixture comprises a technique selected from ~~a group~~ the group consisting essentially of:
 - (a) exposing the unmasked portion of the semiconductor structure to each given dry plasma reaction gas mixture such that each given subsequent semiconductor material layer acts as an etch-stop layer for each previous dry plasma reaction gas mixture; and
 - (b) exposing the unmasked portion of the semiconductor structure to the same given previous dry plasma reaction gas mixture such that a given subsequent semiconductor material layer is also etched.
10. (currently amended) A method, as recited in Claim 1, wherein the semiconductor

wafer comprises a material selected from ~~a group~~ the group consisting essentially of gallium arsenide and indium phosphide.

11. (currently amended) A method, as recited in Claim 1, wherein the semiconductor material layer comprises a material selected from ~~a group~~ the group consisting essentially of indium gallium arsenide, gallium arsenide, indium aluminum arsenide, aluminum gallium arsenide, ~~indium phosphide~~, indium gallium arsenic phosphide, and indium phosphide.
12. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises contemporaneously etching the at least one semiconductor material layer in situ.
13. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises using a temperature range of approximately 10°C to approximately 30°C.
14. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises using a negative bias power range of approximately 30 W to approximately 100 W.
15. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises using an inductively coupled power range of approximately 120 W to approximately 170 W.
16. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises using a pressure range of approximately 2 mTorr to approximately 7 mTorr.
17. (original) A method, as recited in Claim 1, wherein the sequentially exposing step comprises:
 - analyzing the semiconductor structure for determining whether a desired vertical sidewall profile has been achieved; and

repeating the sequentially exposing step, if necessary, until the desired vertical sidewall profile has been achieved.

18. (currently amended) A method, as recited in ~~Claim 7~~ Claim 1, wherein the semiconductor structure comprises:

a first semiconductor material layer including indium gallium arsenide ($\text{InGa}_n\text{As}_{1-n}$);

5 a second semiconductor material layer including indium aluminum arsenide ($\text{InAl}_n\text{As}_{1-n}$); and

a third semiconductor material layer including indium phosphide (InP), and wherein the sequentially exposing step is performed in situ and comprises:

initially exposing the first semiconductor material layer to a first dry plasma reaction gas mixture, comprising CH_4/H_2 , wherein a reaction $\text{InGa}_n\text{As}_{1-n} + \text{CH}_4/\text{H}_2 \rightarrow \text{In}(\text{CH}_3)_x \uparrow + \text{Ga}(\text{CH}_3)_x \uparrow + \text{AsH}_3 \uparrow$ occurs, wherein n = a fraction in the range of approximately 0.3 to approximately 0.6 and x = an integer such as 1, 2, or 3, and whereby resultant species are volatilized;

subsequently exposing the second semiconductor layer to a second reaction gas mixture, comprising $\text{CH}_4/\text{H}_2/\text{Cl}_2$, wherein a reaction $\text{InAl}_n\text{As}_{1-n} + \text{CH}_4/\text{H}_2/\text{Cl}_2 \rightarrow \text{In}(\text{CH}_3)_x \uparrow + \text{As}(\text{CH}_3)_x \uparrow + \text{AlCl}_3 \uparrow$ occurs, wherein n = a fraction in the range of approximately 0.3 to approximately 0.6 and x = an integer such as 1, 2, or 3, and whereby resultant species are volatilized; and

finally exposing the third semiconductor layer to the same second reaction gas mixture, wherein a reaction $\text{InP} + \text{CH}_4/\text{H}_2/\text{Cl}_2 \rightarrow \text{In}(\text{CH}_3)_x \uparrow + \text{PH}_3 \uparrow$ occurs, wherein x = an integer such as 1, 2, or 3, and whereby resultant species are volatilized.

19. (currently amended) A method of dry plasma etching a semiconductor structure, having at least one semiconductor material layer, on a semiconductor wafer, comprising:

providing a dry plasma reaction gas mixture being chemically selected for, and having an etch rate corresponding to, each semiconductor material layer;

wherein the step of providing the dry plasma reaction gas mixture further

comprises providing an initial dry plasma reaction gas mixture, and providing a subsequent dry plasma reaction gas mixture,

wherein the etch rate of the subsequent dry plasma reaction gas mixture is greater than the etch rate of the initial dry plasma reaction gas mixture;

dividing the semiconductor structure into a masked portion and an unmasked portion; and

sequentially exposing the unmasked portion of the semiconductor structure to the dry plasma reaction gas mixture,

wherein ~~[[an]]~~ the initial dry plasma reaction gas mixture comprises methane gas and hydrogen gas, and

wherein ~~[[a]]~~ the subsequent dry plasma reaction gas mixture comprises methane gas, hydrogen gas, and chlorine.

20. (currently amended) A method of dry plasma etching a semiconductor structure, having at least one semiconductor material layer, on a semiconductor wafer, comprising:

providing a dry plasma reaction gas mixture being chemically selected for, and having an etch rate corresponding to, each semiconductor material layer;

wherein the step of providing the dry plasma reaction gas mixture further comprises providing a first dry plasma reaction gas mixture, providing a second dry plasma reaction gas mixture, and providing a third dry plasma reaction gas mixture,

wherein the etch rate of each subsequent dry plasma reaction gas mixture is greater than the etch rate of each previous dry plasma reaction gas mixture;

dividing the semiconductor structure into a masked portion and an unmasked portion; and

sequentially exposing the unmasked portion of the semiconductor structure to the dry plasma reaction gas mixture,

wherein the at least one semiconductor material layer comprises a material selected from ~~a group~~ the group consisting essentially of indium gallium arsenide, gallium arsenide, indium aluminum arsenide, aluminum gallium arsenide, ~~indium phosphide~~, indium gallium arsenic phosphide, and indium phosphide.